



# Snap Dock's Snap Port System

## Assembly Guide

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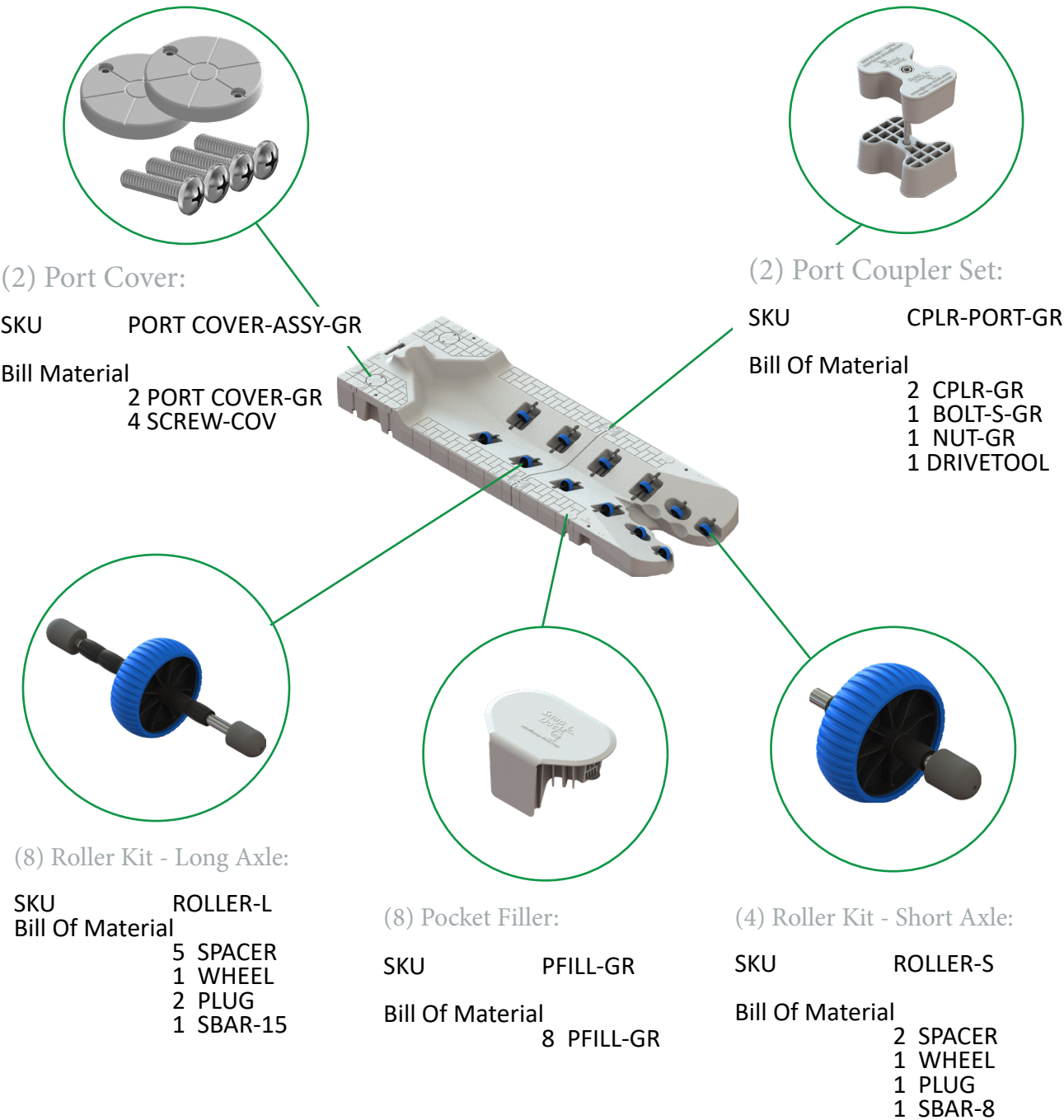
Revised: July 26, 2023

For questions about Snap Dock's operation/performance, products, accessories, and parts call your local dealer for information.

Visit our website at [www.snapdock.com](http://www.snapdock.com) to find more information about our products.

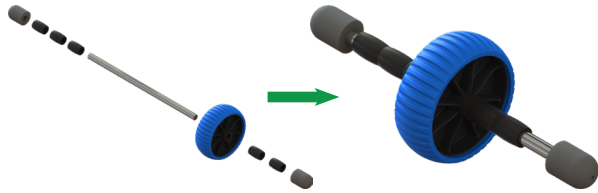
# Snap Port Assembly

Check for all Snap Port parts prior to assembly.



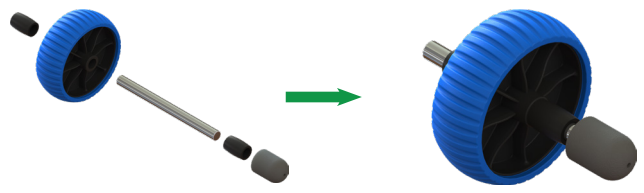
1

Assemble (8) long axle roller kits to include (5) SPACER, (1) WHEEL, (2) PLUG, and (1) SBAR-15.



2

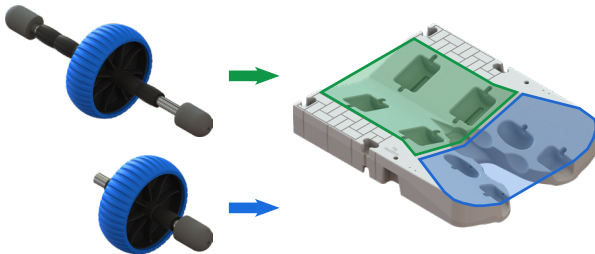
Assemble (4) short axle roller kits to include (2) SPACER, (1) WHEEL, (2) PLUG, and (1) SBAR-8.



**Note: Please note that the PWC hull needs to have full contact with each wheel on the Snap Port. Adjustments to add or subtract spacers may be needed to achieve full contact.**

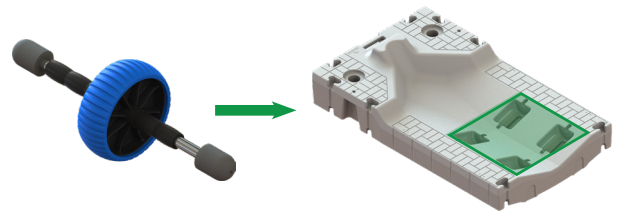
3

Use a mallet or a hand to insert (4) assembled long axle and (4) short axle roller kits into the Port Front's roller pockets.



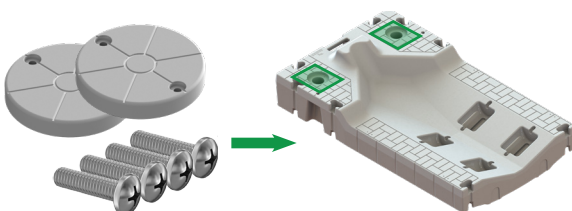
4

Use a mallet or a hand to insert (4) assembled long axle roller kits into the Port Front's roller pockets.



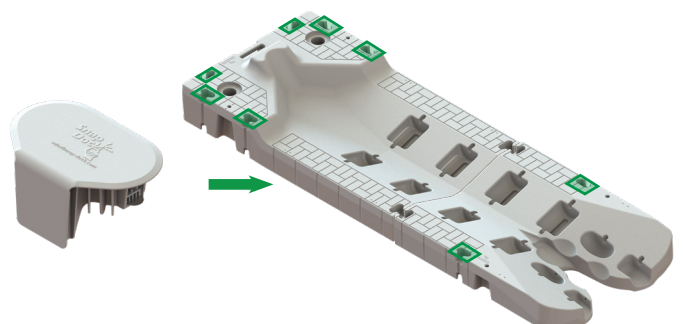
5

Position both port covers over the integrated holes, and use a phillips head screw driver to secure into place.



6

Insert pocket fillers into the vacant pockets.



- 7 Insert short bolt into coupler.



- 8 Firmly use mallet to seat the short bolt.



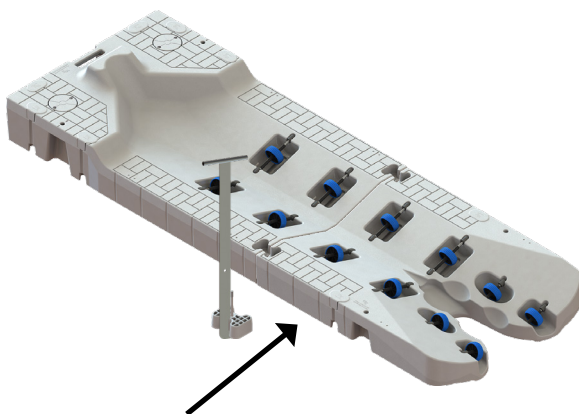
- 9 Partially Assembled Port Coupler.



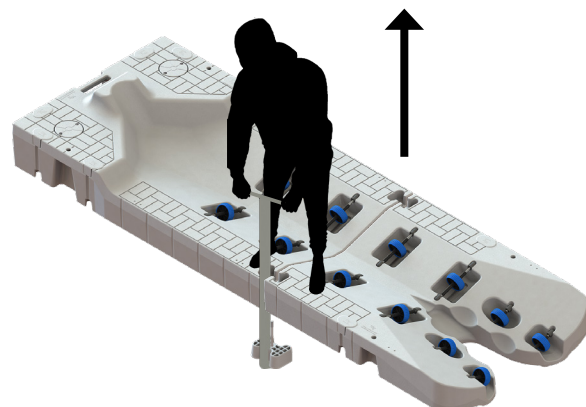
- 10 Position the Partially Assembled Port Coupler perpendicular onto the In Water Installation Tool (Here after referred to *Installation Tool*).



- 11 Run the tool with the partially assembled port coupler along the seam to the bottom pocket.

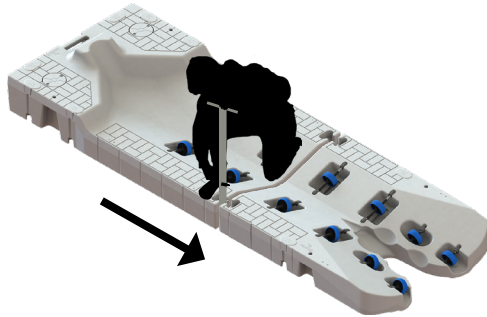


- 12 To seat the partially assembled port coupler, pull up on the Installation Tool until the bolt appears in the top pocket.



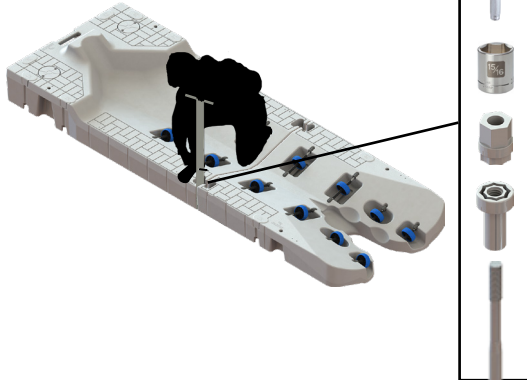
13

Use a screwdriver to slide through the visible hole in the Installation Tool to hold the partially assembled port coupler in place.



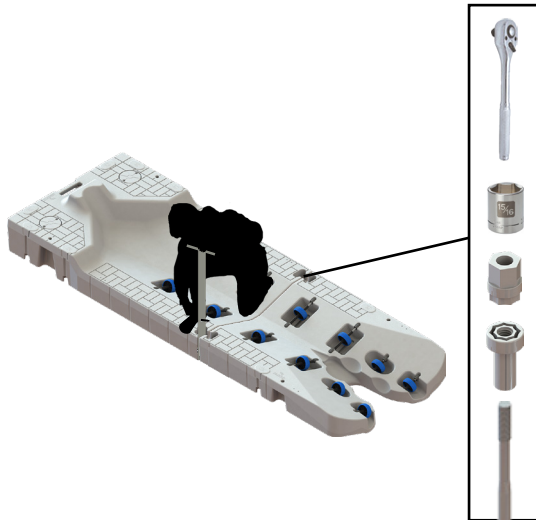
14

Use the Nut and Drive Tool (Need  $\frac{15}{16}$  Socket & socket wrench) included in the port coupler set to secure the second coupler into the top pocket to finish the coupler installation.



15

Repeat steps 7 through 14 on the other pocket along the seam.



16

To install multiple Snap Ports align the two ports side-by-side. Use the two side pockets outlined to connect the ports by repeating steps 7-14 using CPLR-SET-GR.

